

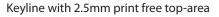
SIG Dome

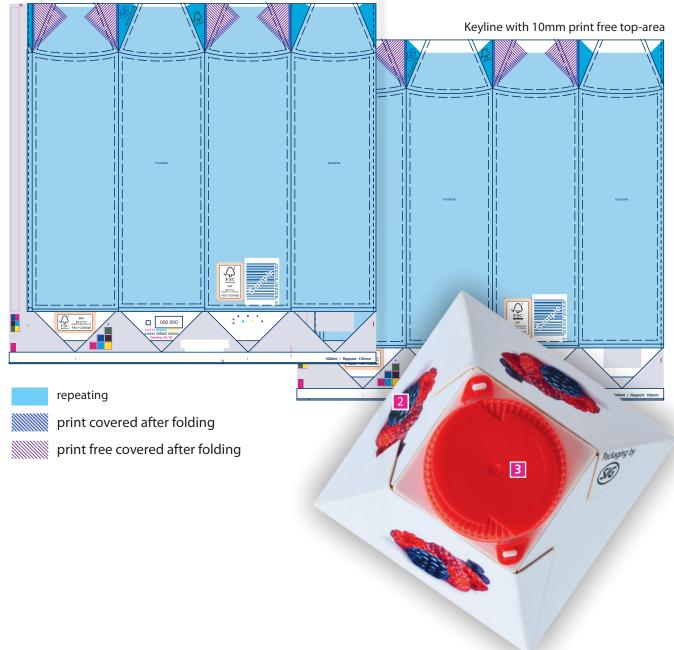
Quickguide for SIG Dome

Status April 2023

The Carton Top Panel

The Quickguide *SIG Dome* decribes the specific characteristics of the carton top panel design of this package. All information on repro- and print specifications can be found in the Artwork Manual for Rotogravure Printing.





 On the carton top panel there are areas used for repeating images or graphic elements.
Repeating will be done by SIG during the repro phase. Photos as well as linework elements can be repeated.

3 The best-before date will be printed on the screw cap. There is no need to place a white area inside of the design therefore.

When designing the top-flaps it must be considered, that the seamless and tolerance-free connection of the design cannot be assured when forming the top-flaps in the filling machine. Solid plains and vignetts can be used.

Texts placed on the carton top panel must not extend into the repeating-areas. Please keep text away from the repeating-areas with a di stance of min. 3mm.



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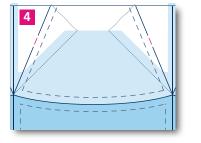
During the filling process an activation-mark always occurs in the top-area which is visible on the outside PE-layer 1 and 2.

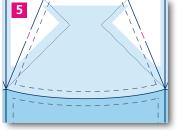
This activation-mark is more striking on flat, plain backgrounds **1** and **2** than on structured designs 3.













4 To safely avoid activation-marks in the design a 10mm white print free area of 10mm must be in serted.

5 From technical reasons a print free area of minimum 2.5mm must be used at the top edge of the packaging.

6 Example showing the use of the 10mm print free top are in the design.

7 Example showing an adaption of designing on the 2.5mm print free top area.

The different areas are prepared on separate layers in the keylines for selection.





